

2026
UPDATE

NEW
PATTERNS

TREND
PATTERNS

CASTING PAPERS **R**series
For Synthetic Leather



NEW PATTERNS

CASTING PAPERS **R**_{series}
For Synthetic Leather

NEW PATTERNS

R-340



R-348



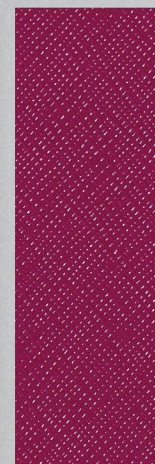
R-368



ENPLUS
R-61



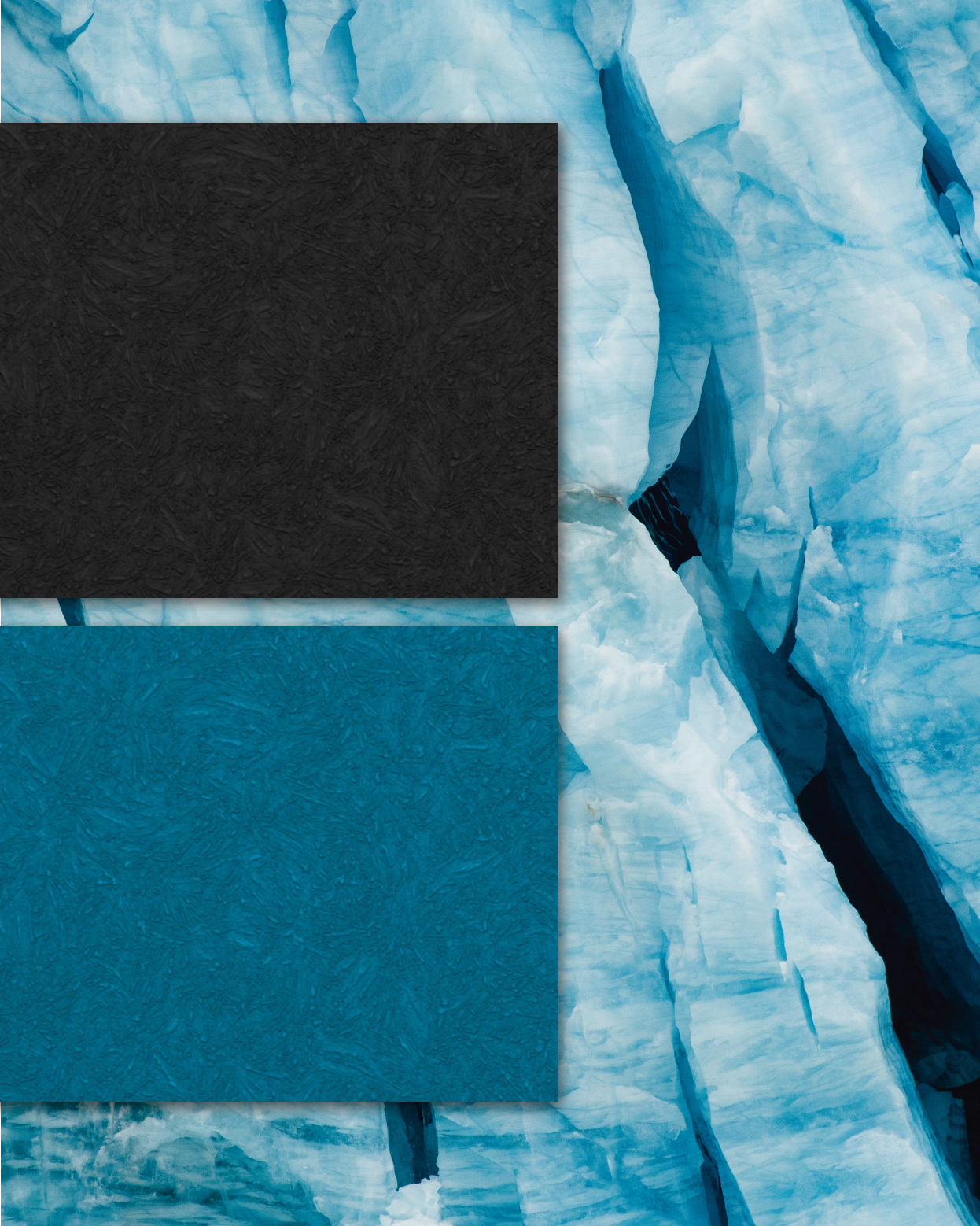
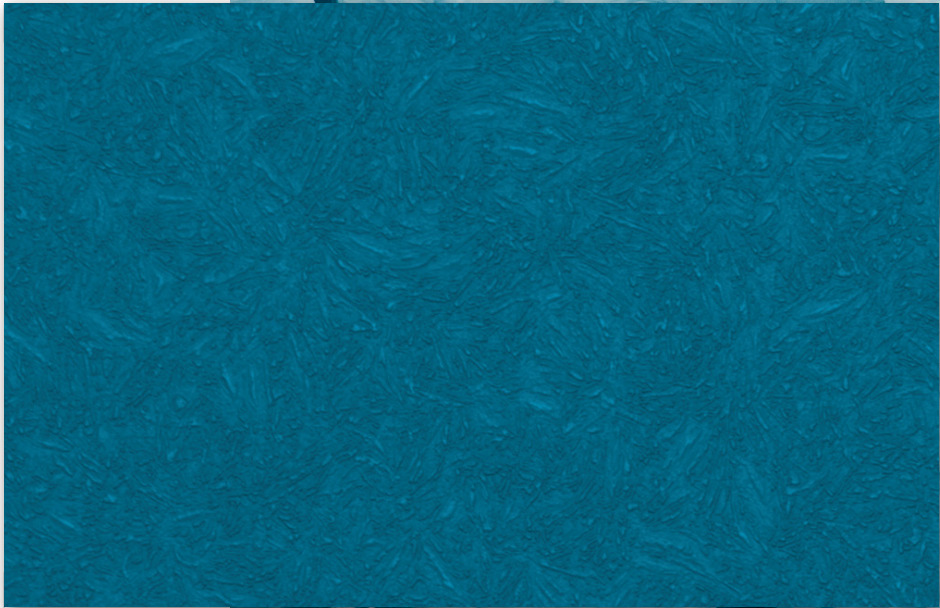
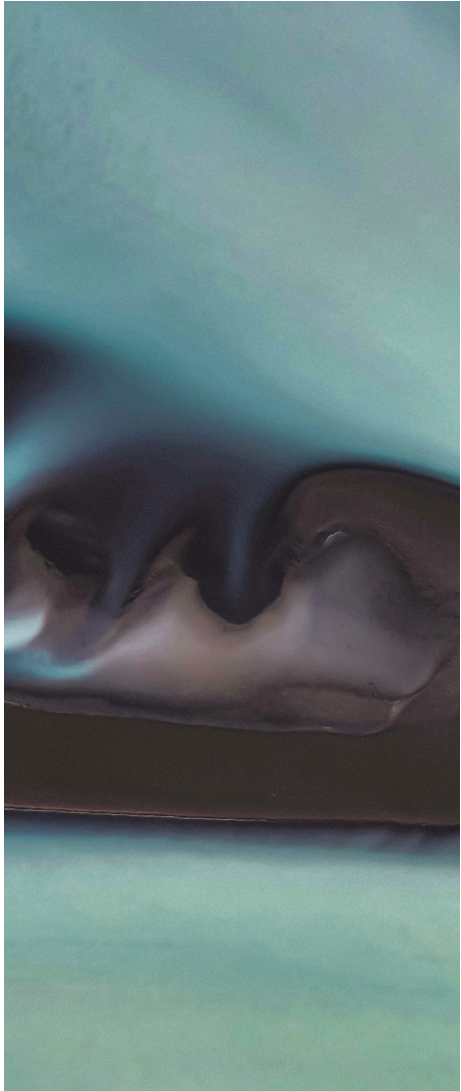
ENPLUS
R-157



R-340

NEW PATTERNS 2026 UPDATE





R-348

NEW PATTERNS 2026 UPDATE

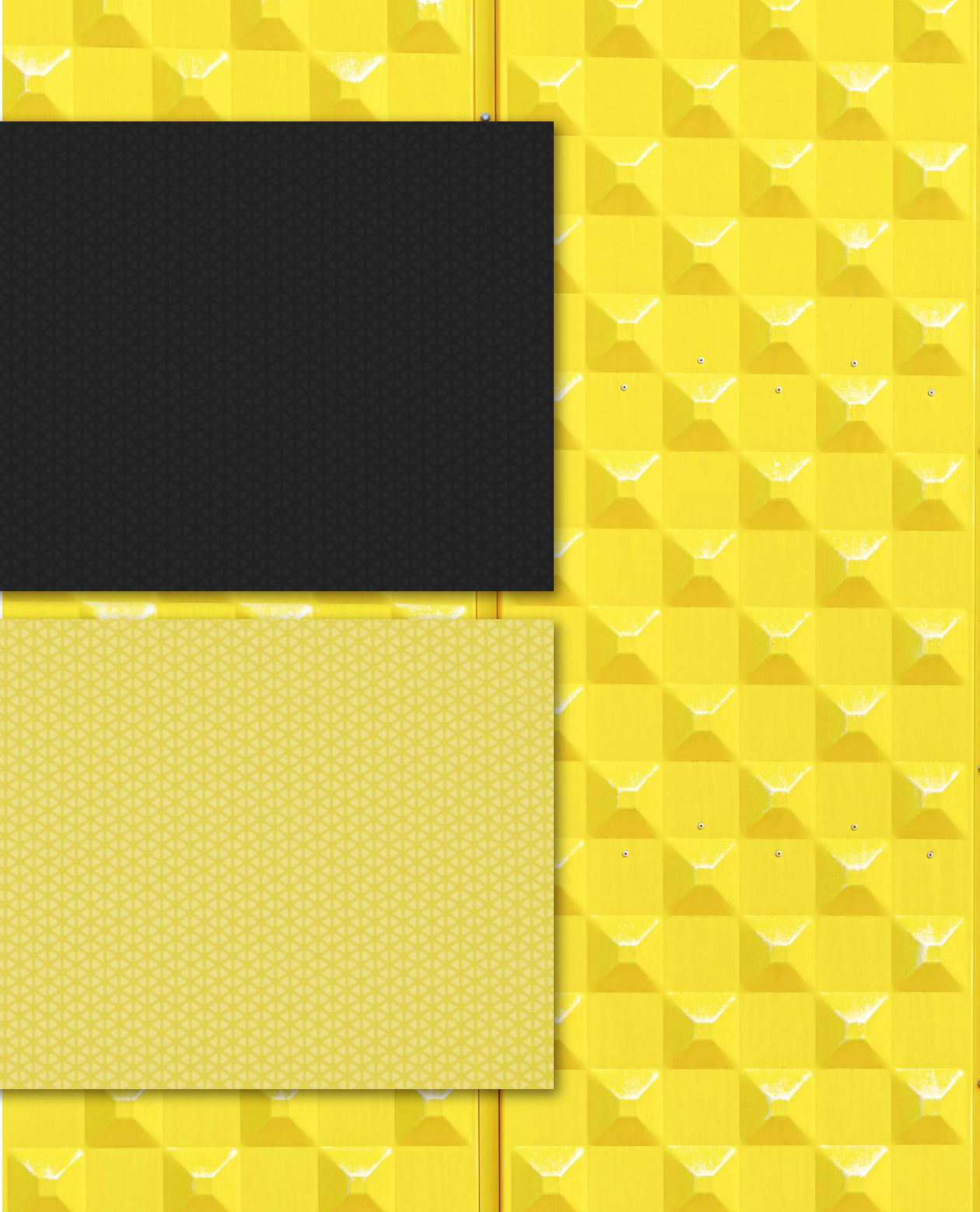
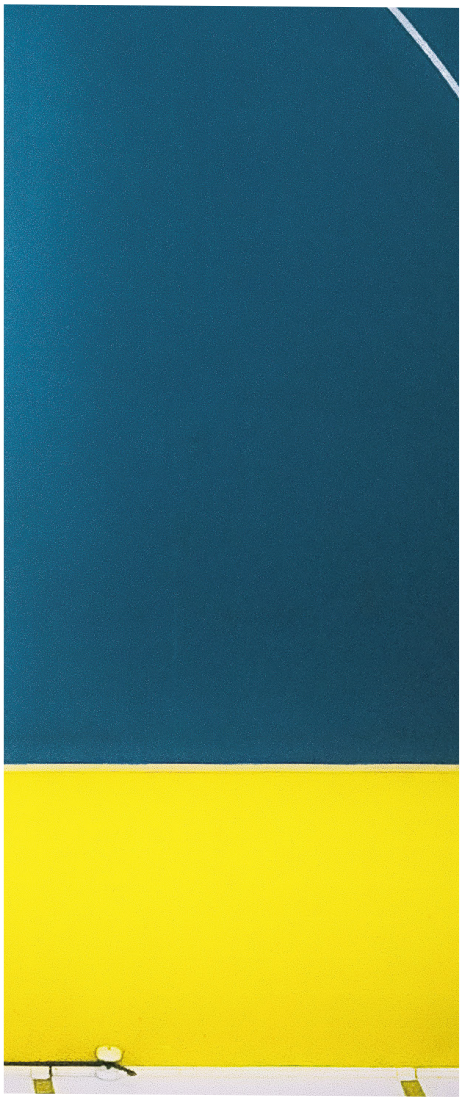


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R-368

NEW PATTERNS 2026 UPDATE

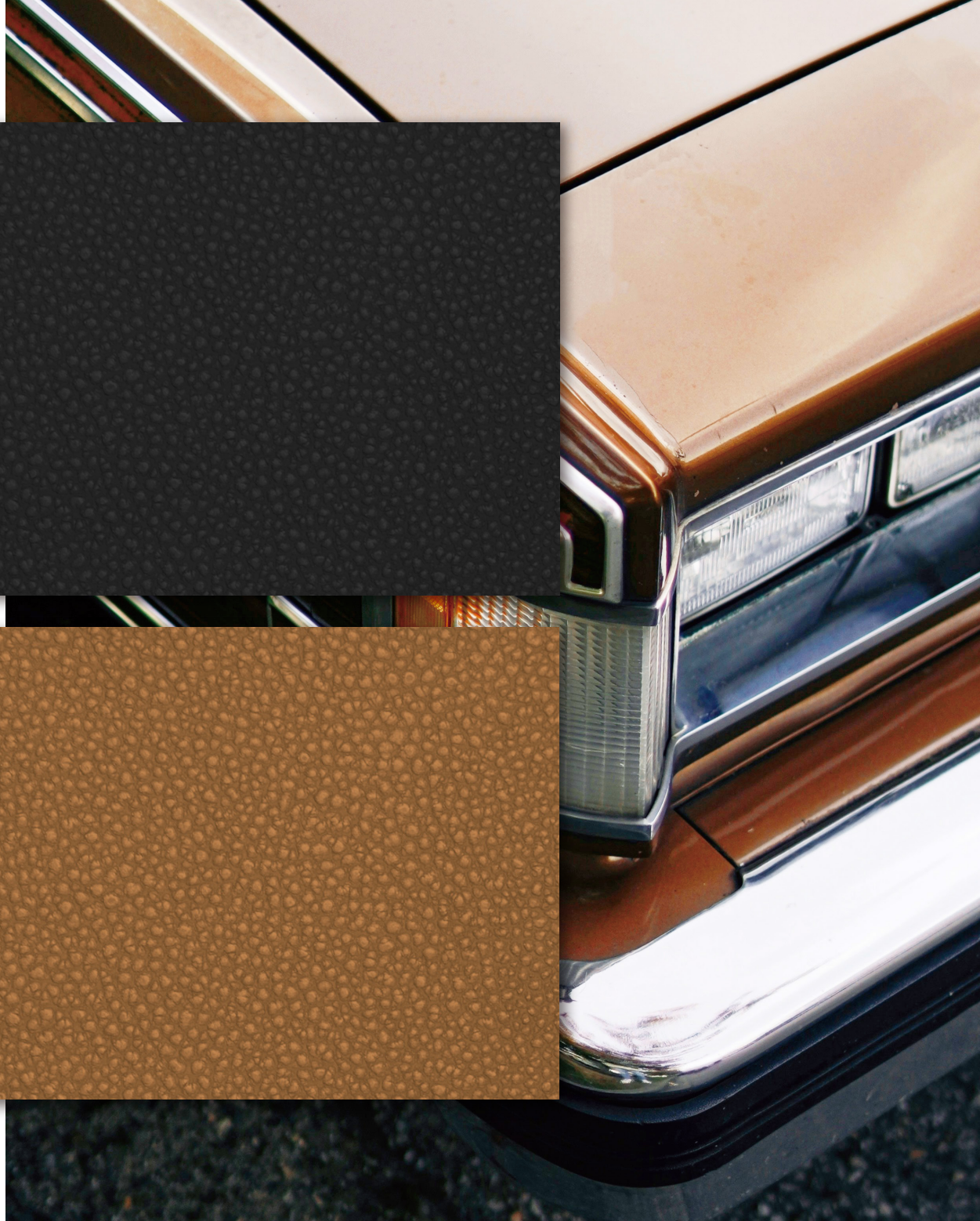
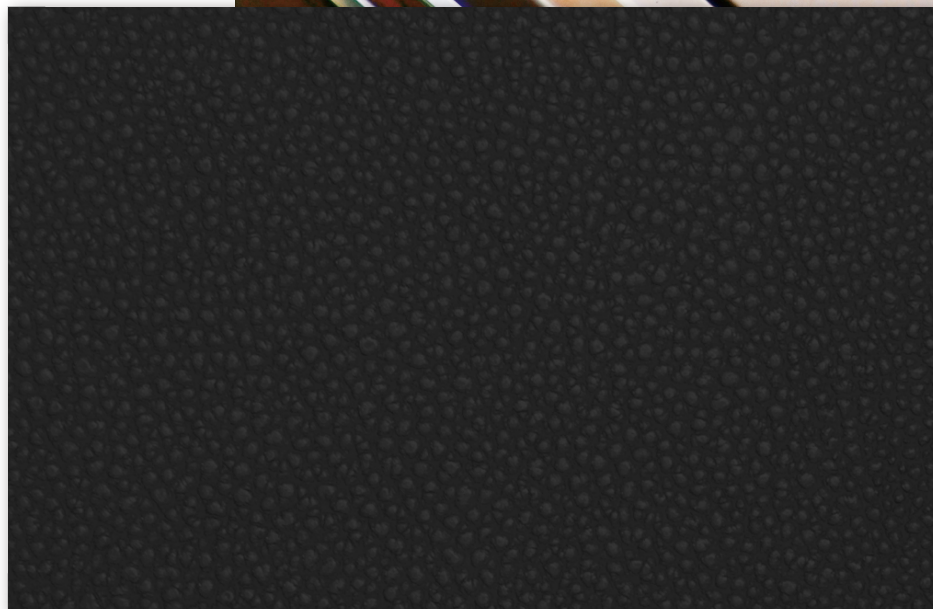


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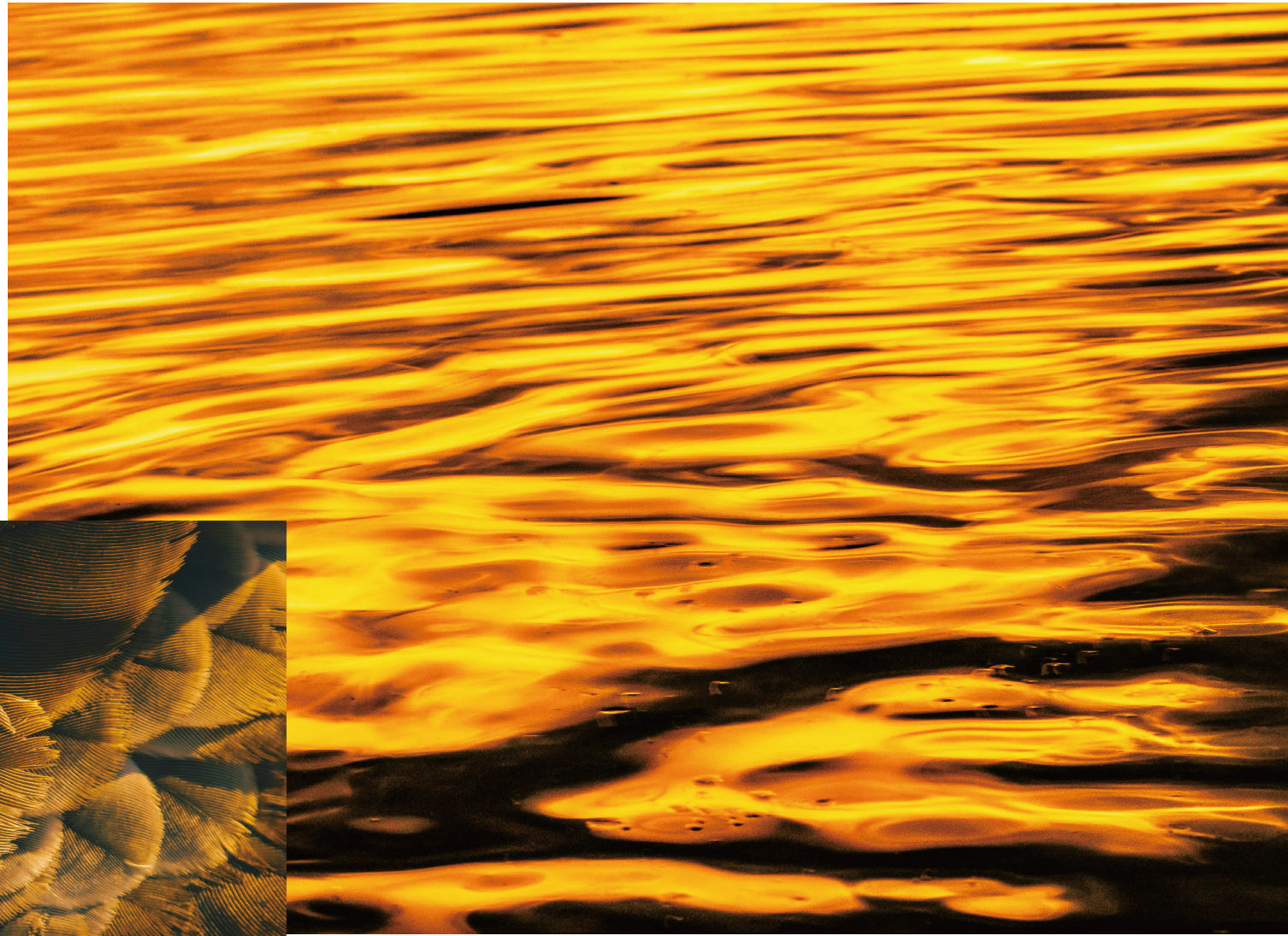


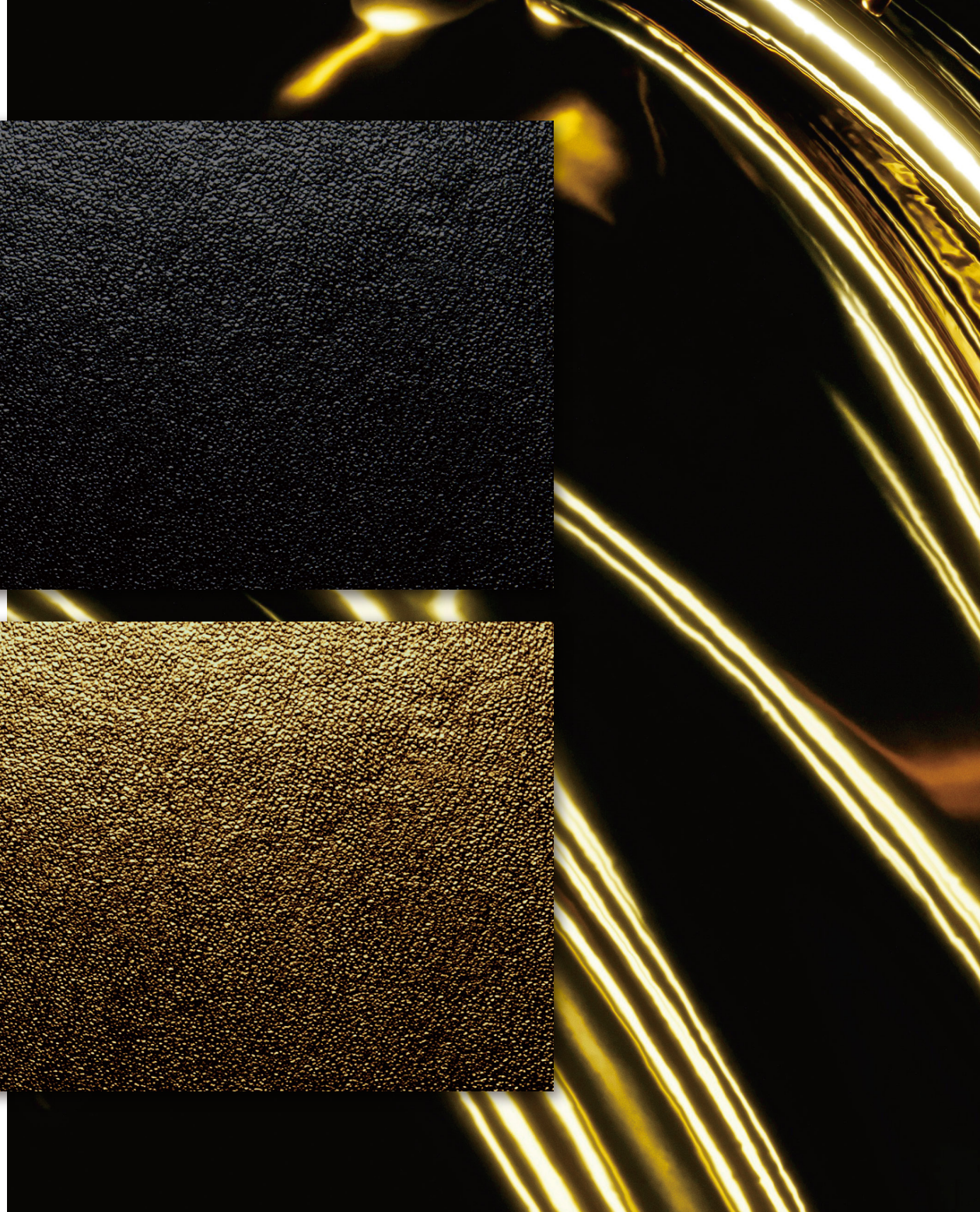
ENPLUS R-61

NEW PATTERNS 2026 UPDATE



EN





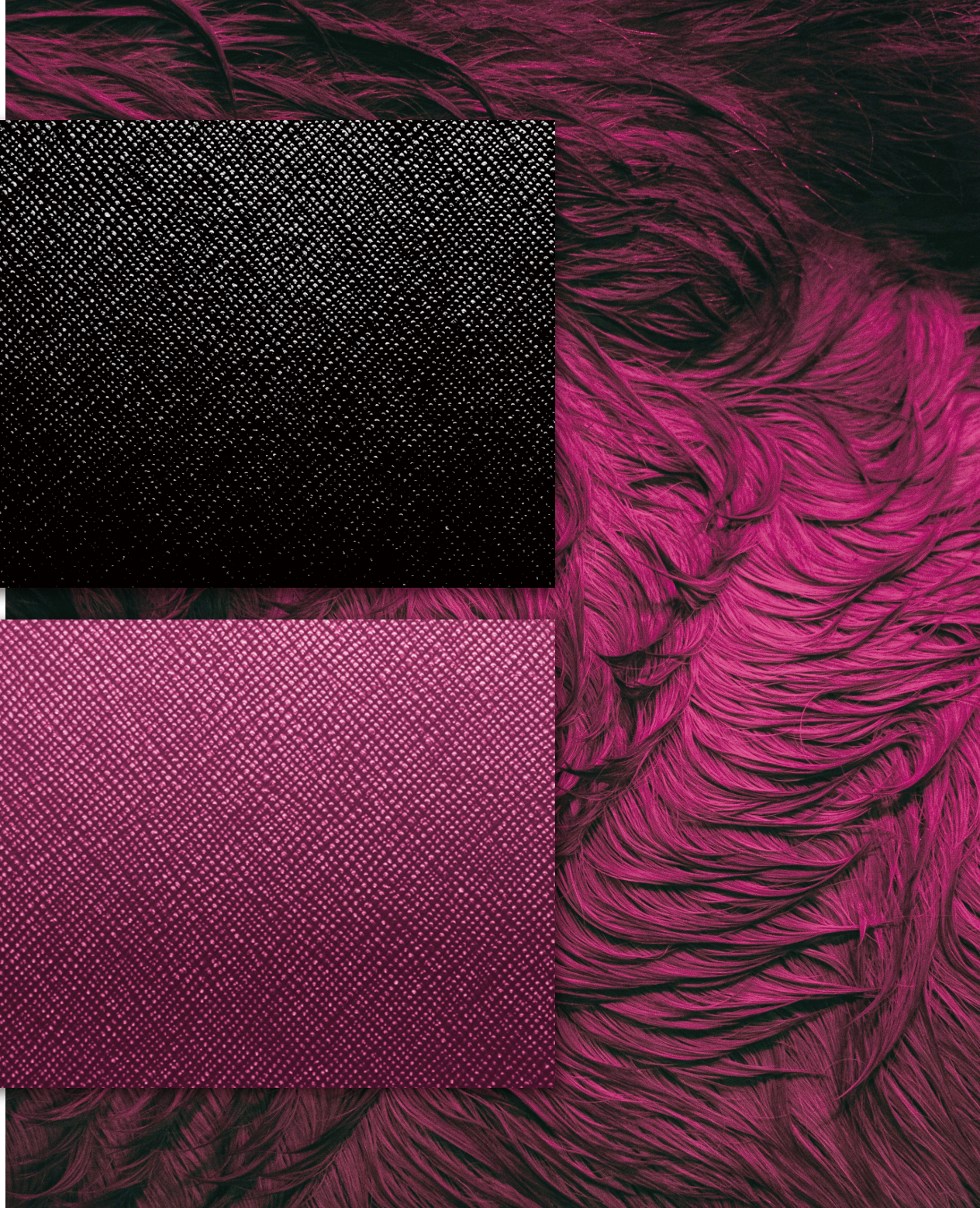
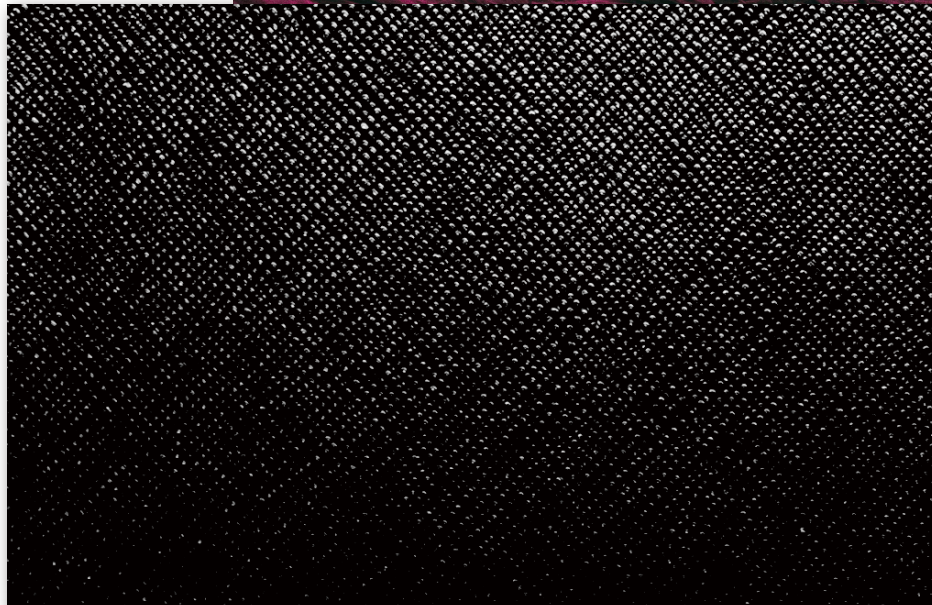
ENPLUS R-157

NEW PATTERNS 2026 UPDATE



EN





NEW PATTERNS LIST

GRADE	EV130TPD	LXD	PXDH	VX	ENPLUS
RELEASE TYPE	POLYOLEFIN	POLYOLEFIN	POLYOLEFIN	SPECIAL RESIN	SPECIAL RESIN
APPLICATION	PU	PU	PU, SEMI-PU, PVC	PVC	PU, SEMI-PU, PVC
RECOMMENDED TEMPERATURE	110 - 130°C	110 - 130°C	110 - 210°C	190 - 210°C	110 - 210°C

EMBOSS NO.

R-340	O	—	O	O	—
R-348	O	—	O	O	—
R-368	O	—	O	O	—
ENPLUS R-61	—	—	—	—	O
ENPLUS R-157	—	—	—	—	O

NOTES O : Products available — : Products not available

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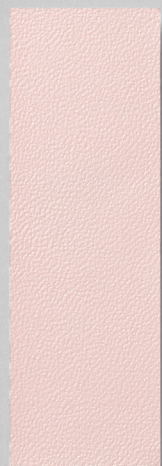
TREND PATTERNS

CASTING PAPERS **R**_{series}
For Synthetic Leather

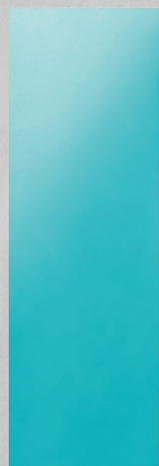
R-219



R-260



ESRL-5



R-54M2



R-184



R-337



TREND PATTERNS

R-219

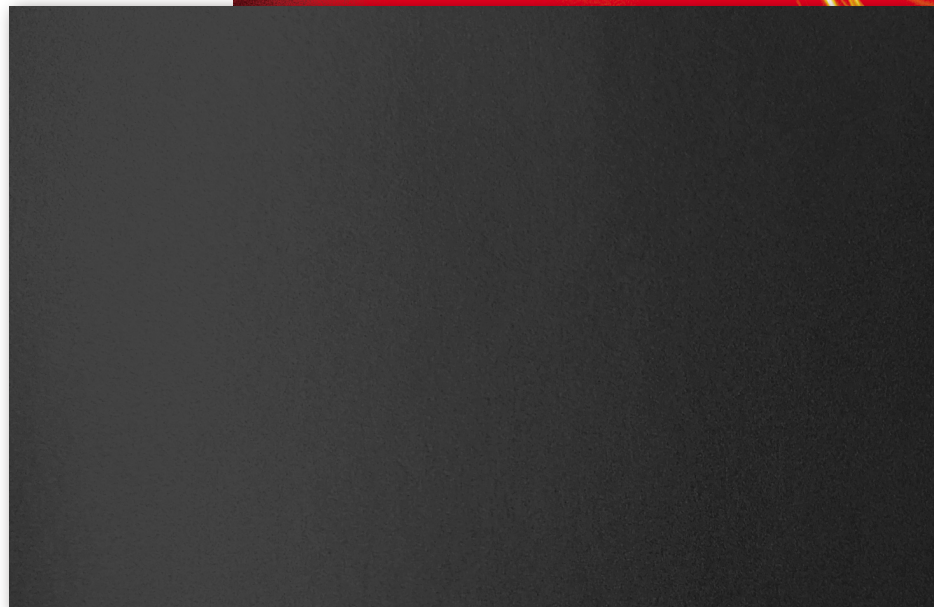
TREND PATTERNS 2026 UPDATE



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R-260

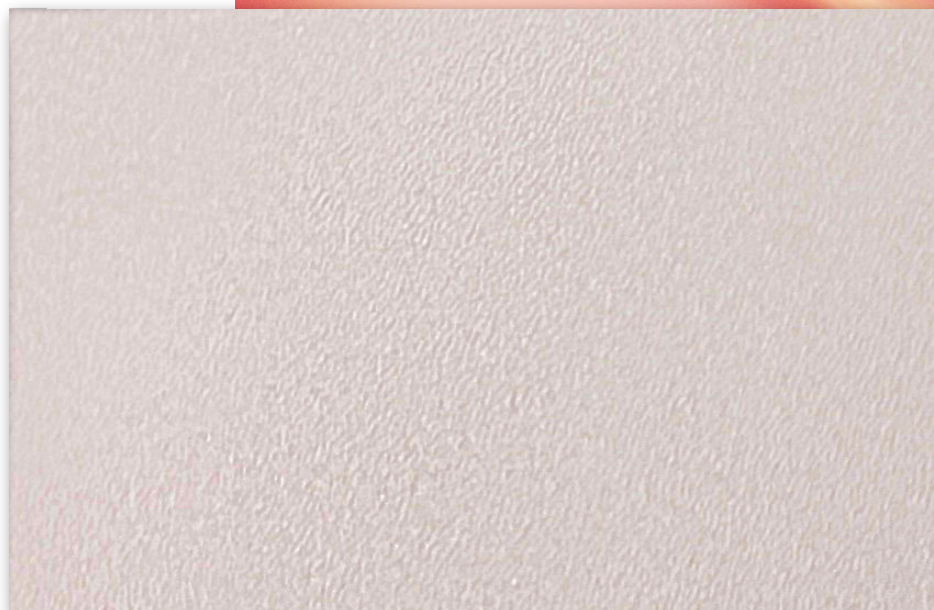
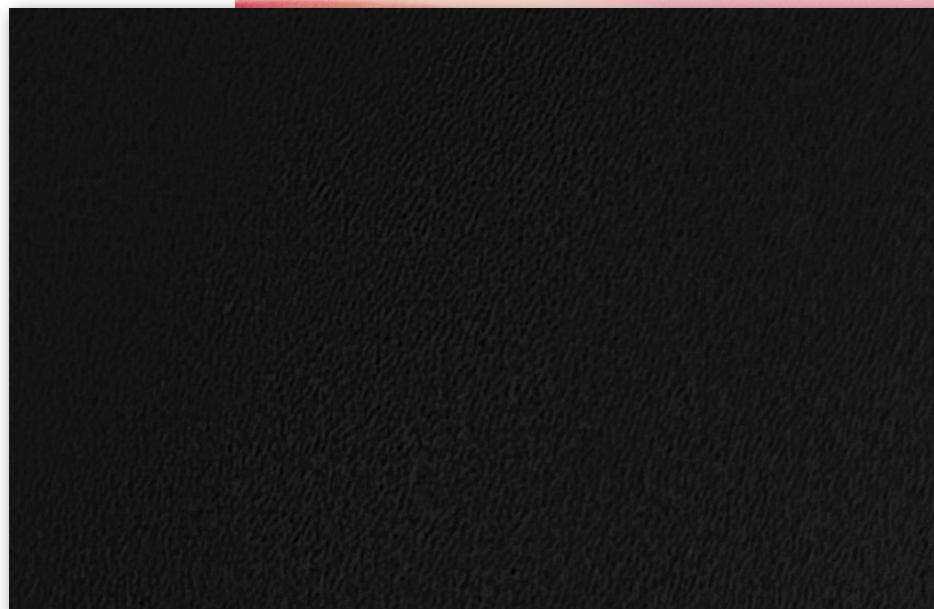
TREND PATTERNS 2026 UPDATE



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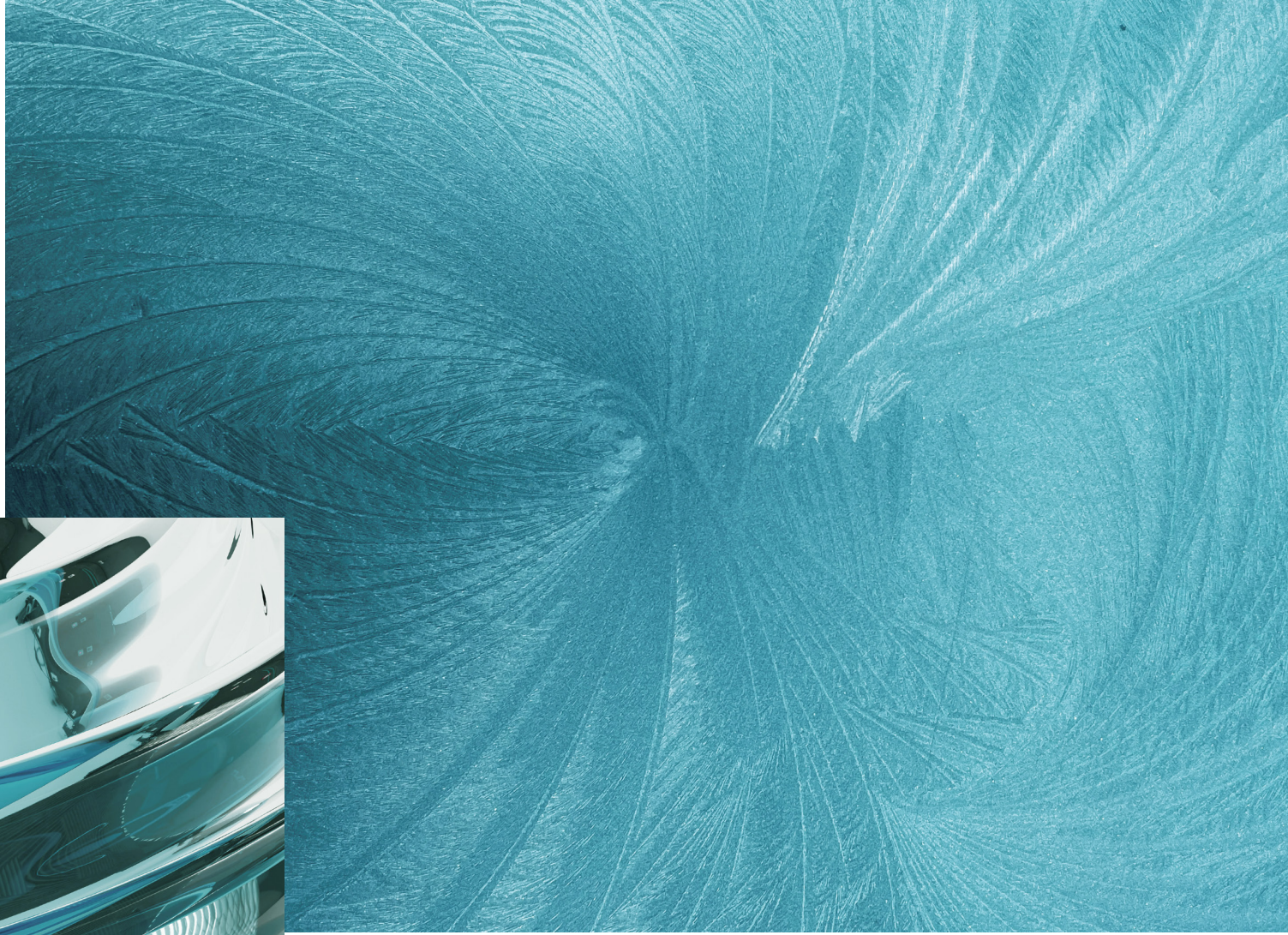
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ESRL-5

TREND PATTERNS 2026 UPDATE





R-54M2

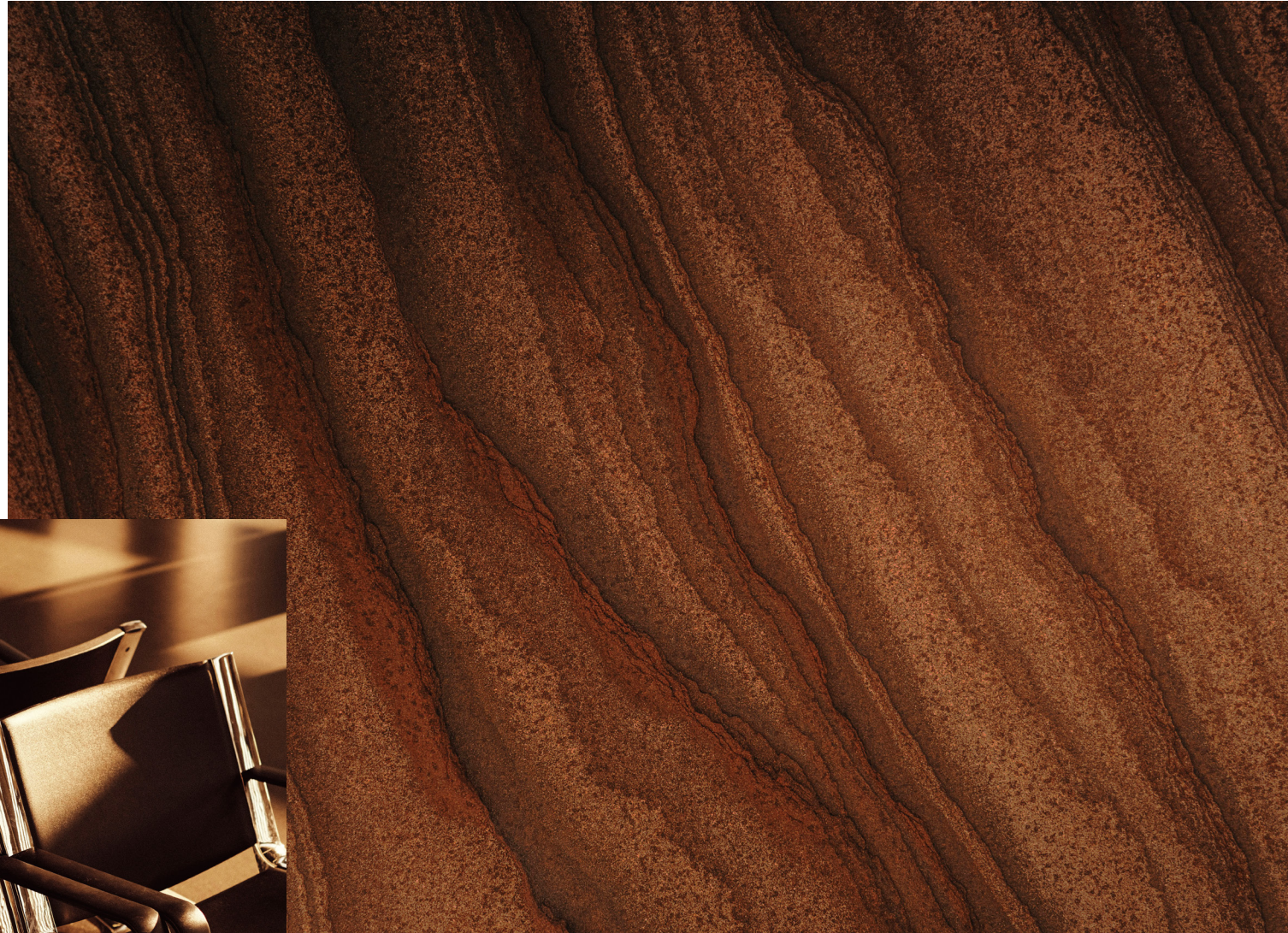
TREND PATTERNS 2026 UPDATE

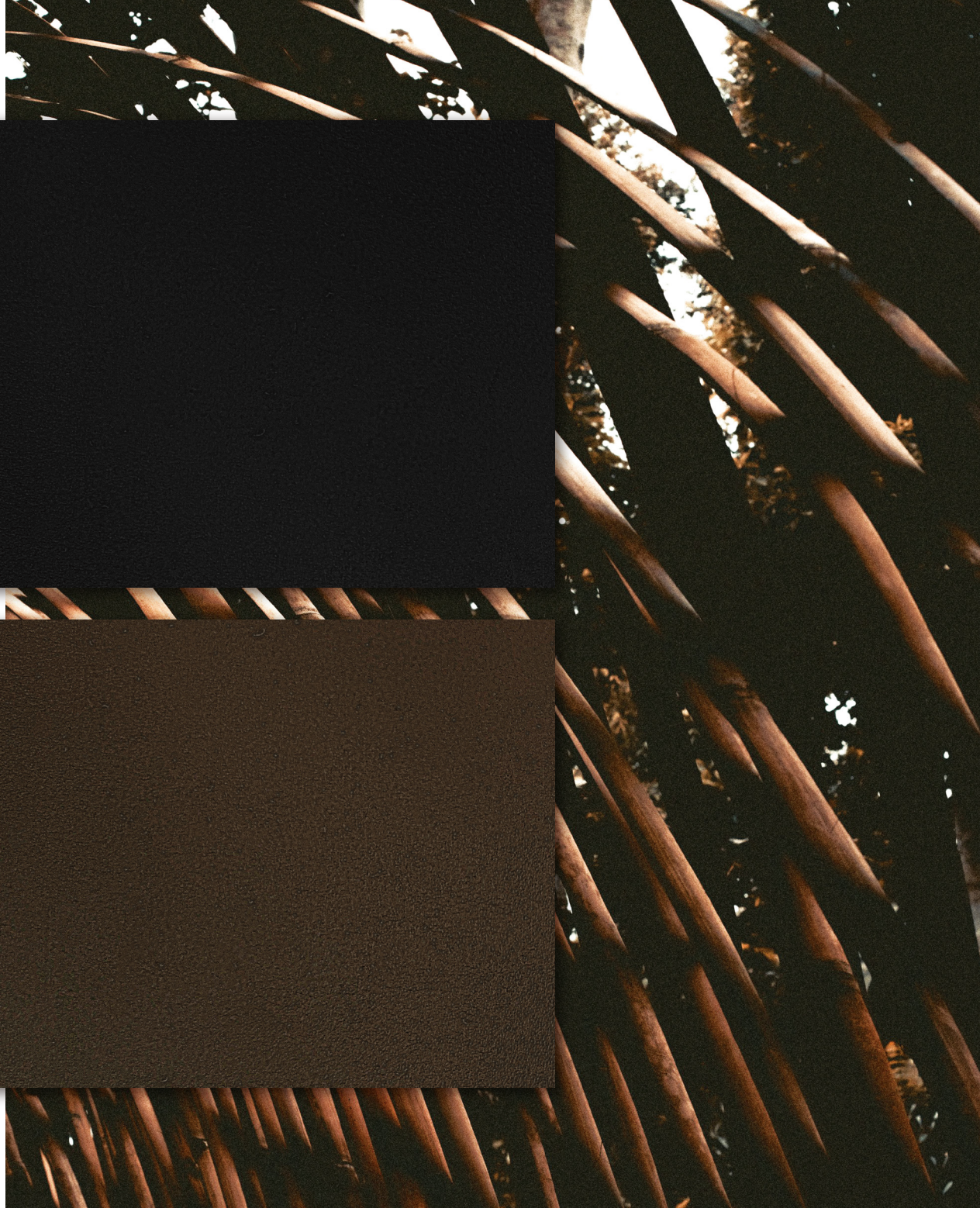
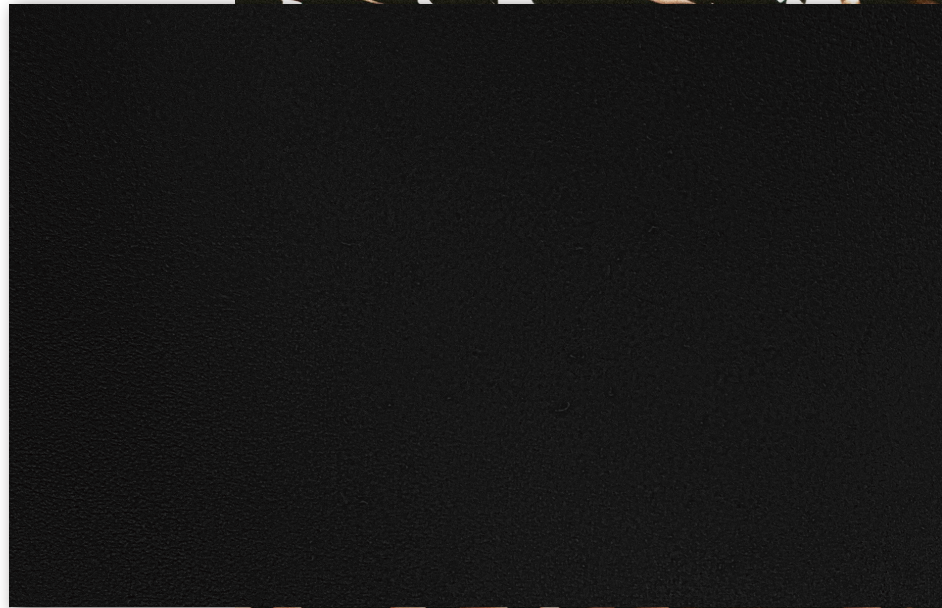
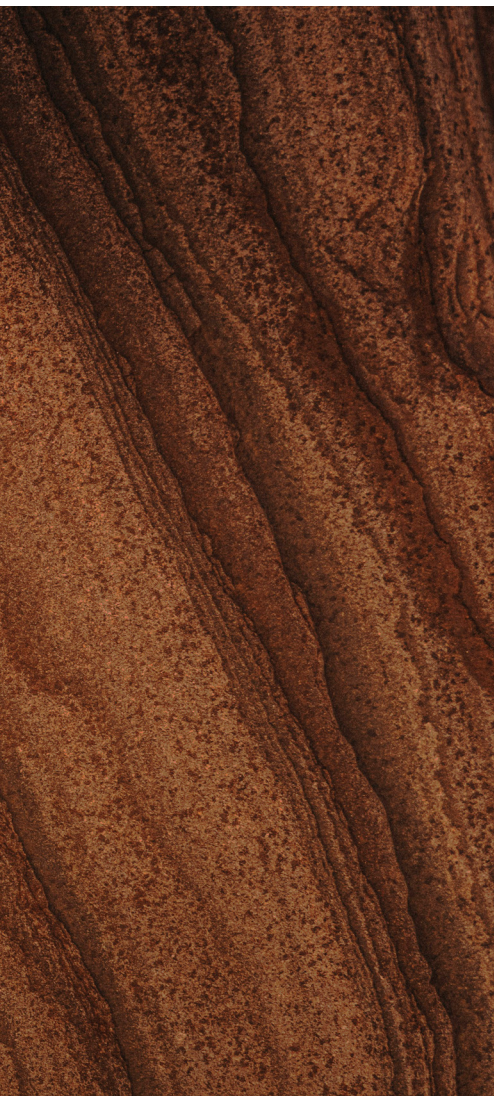


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R-184

TREND PATTERNS 2026 UPDATE

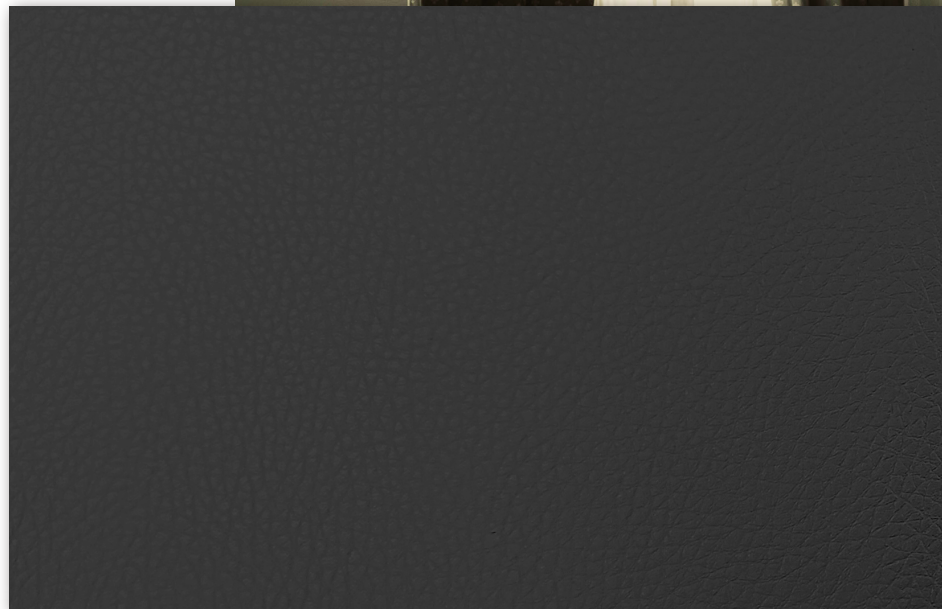


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R-337

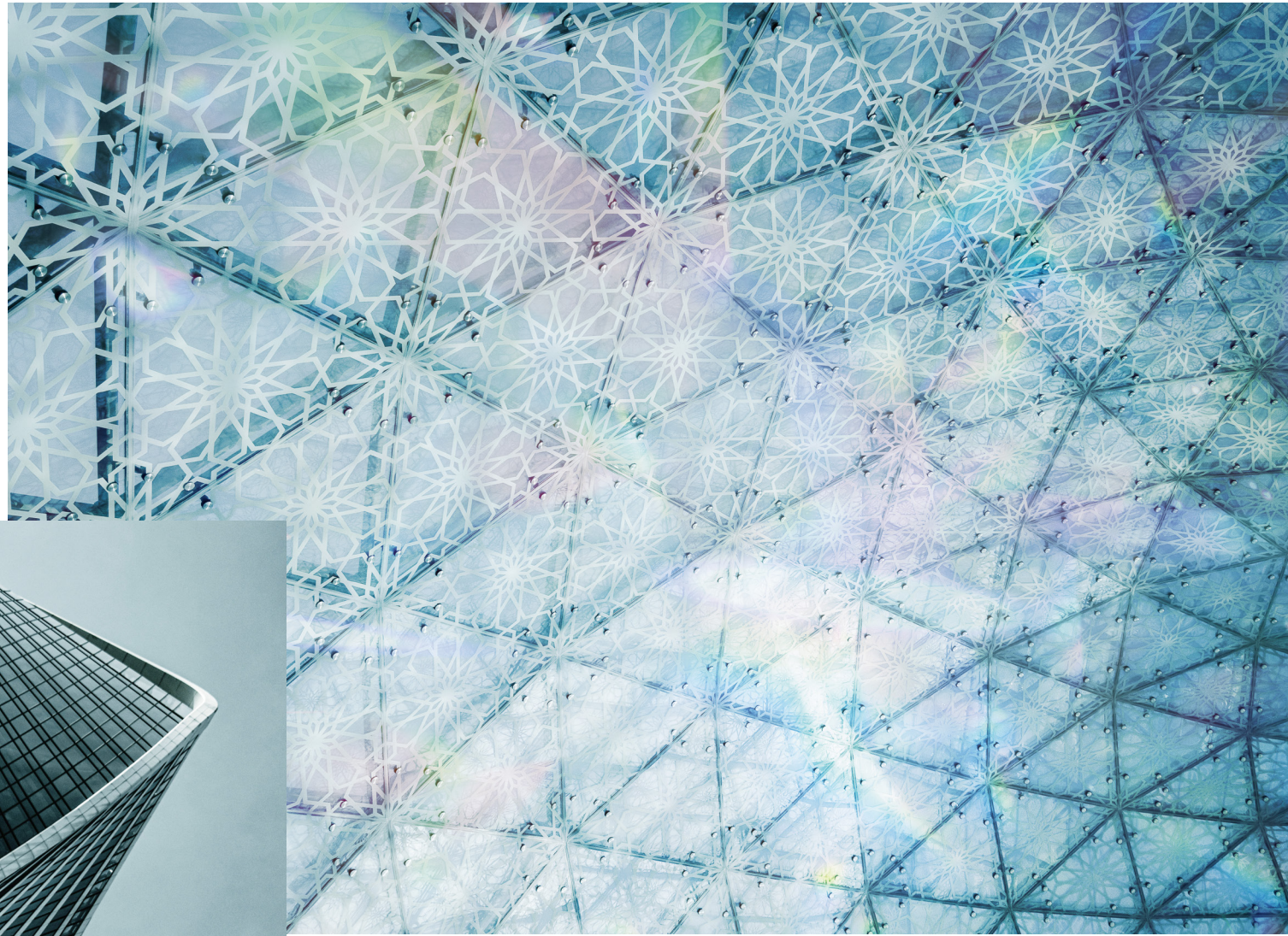
TREND PATTERNS 2026 UPDATE

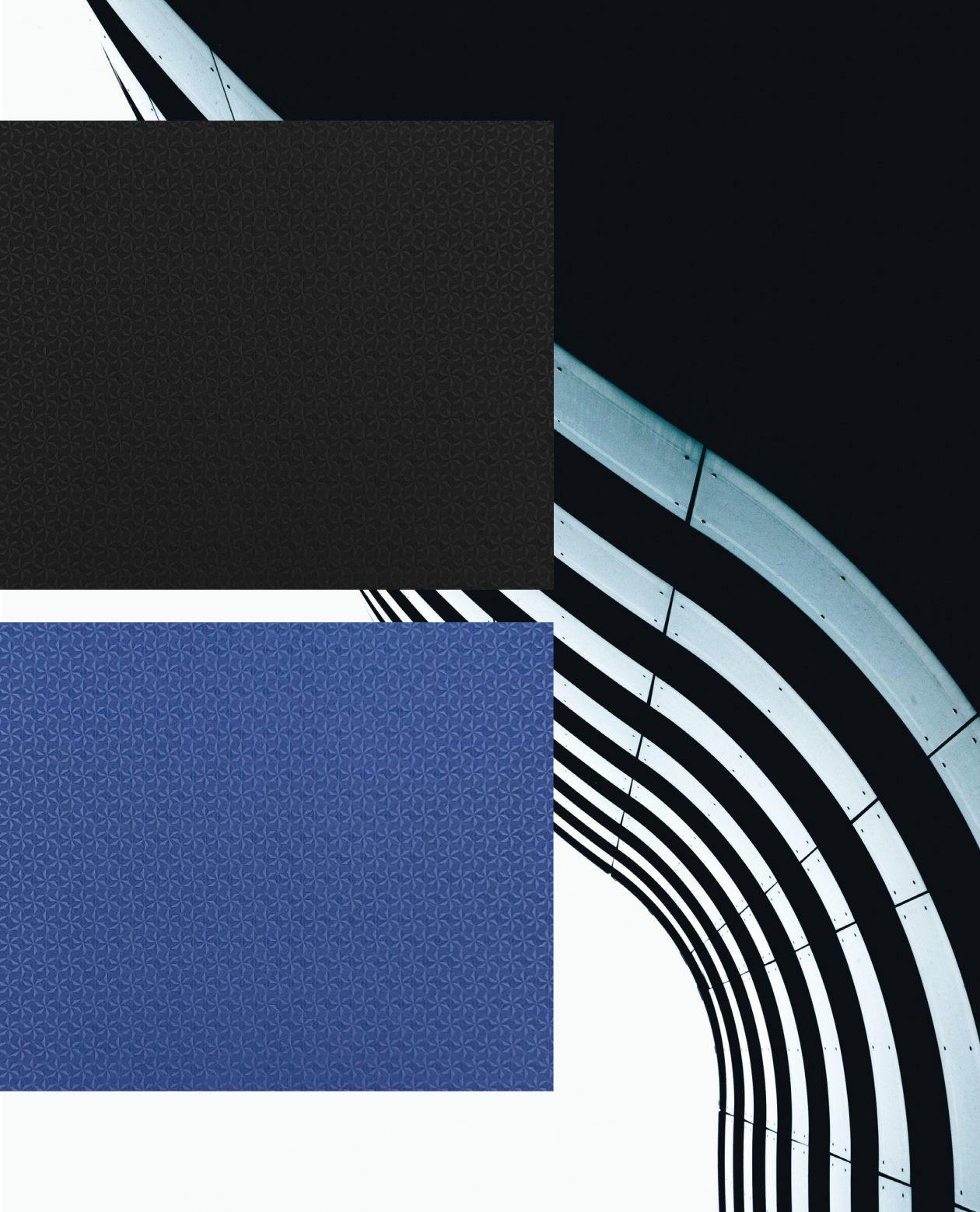
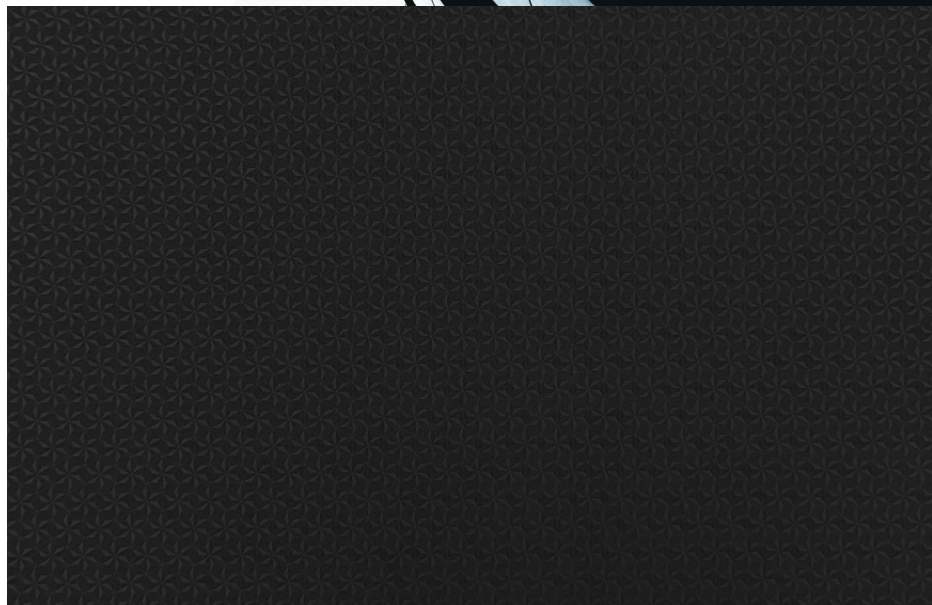
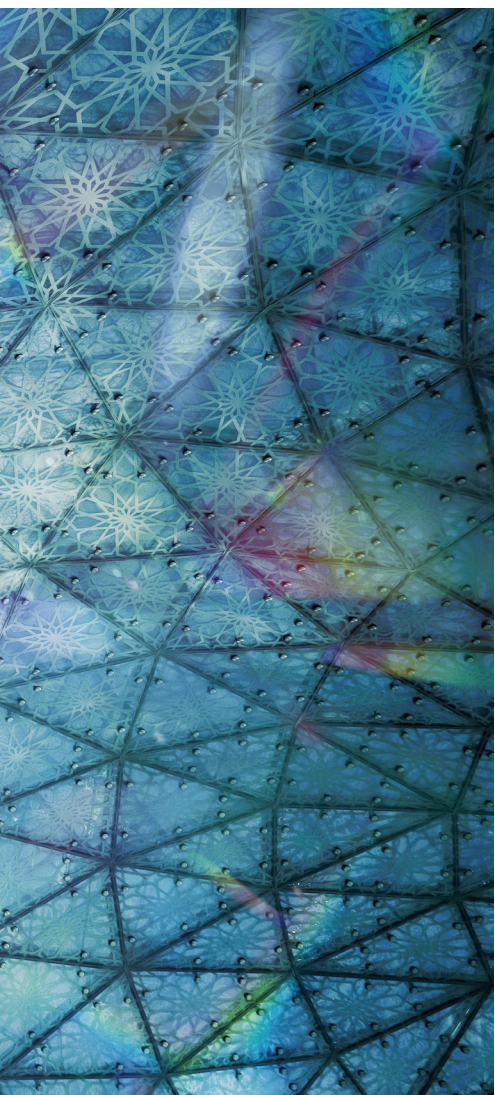


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P

V





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EMBOSS NO.

R-219	—	O	O	—	—
R-260	—	O	O	—	—
ESRL-5	—	—	—	—	—
R-54M2	O	—	O	O	—
R-184	O	—	O	O	—
R-337	O	—	O	O	—

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CASTING PAPERS **R**_{series}

For Synthetic Leather

FEATURES

1. Available for 3 types: That used for polyvinyl chloride (PVC) casting leather; for polyurethane (PU) synthetic leather; and for semi-PU synthetic leather (PU/PVC combination synthetic leather)
2. A wide variety of release surface available for synthetic leather casting; i.e. the silicone, polyolefin, and special resin types.
 - The Polyolefin type has superior properties, such as a wide variety of applicable PU resin solutions, fine embossing, and durability in repeated use.
 - The special resin types offer an even gloss as well as outstanding heat and scratch resistance.
3. A full range of excellent embossing patterns are at your choice.





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